

Capacity List



Tool room

EDM wire and spark erosion

Charmilles Robofil 4030 S1
Charmilles Roboform 30 (Automatic tool changer)
Charmilles Actspark SP1 (New November 2007)

CNC machinery

Mikron VCP 600 M/C Centre - 30 Tool Changer (New November 2007)
Mikron WD71F M/C Centre with Heidenhain Control
Mikron WD31F M/C Centre with Heidenhain Control
Auebach FUW 400 M/C Centre with Heidenhain Control

Soft machining

Colchester Master Lathe
Bridgeport Milling Machines

Surface grinding

3 x Jones and Shipman 540
Jones and Shipman 1011
Jones and Shipman Cylindrical Grinding Machine

Design office

Autotrol Splash System 2 Seats
Autotrol 7000 Series
Camtec 3.2 PEPS System
DFX File Transfer
Auto Cad 2000

Press shop

160T Chin Fong
HME 100 Ton Press (3)
HME 75T Press (3)
HME 50T Press (3)
HME 55T Press
Rhodes 55T Press
Rhodes 50T Press
S & B 50T Press (2)
HME 40T Press (3)
HME 20T Press
Bruderer 30T Press (2)
HME 20T Assembly Press (3)
Worcester 18T Press (2)
S & B 20T Press (2)
S & B 10T Press
HME 10T Press (2)
Edwards EB2 Press
Hydraulic Riverting Machine
Power Assembly 6T Press
A.C. Welding Machine
Inline (3 stations) Busbar Assembly Machine

Inspection office

Mitutoyo CM with Statpack facility
Mitutoyo projector with DRO and up to 50-1 projection
Mitutoyo Digital Vickers Hardness Tester
Rockwell Harness Tester
Baty Shadowmaster with DRO
Trimos Digital Height Gauge Measuring System
Sigma Comparitor Microscope with facility to 50-1
Electrometer for coating thickness to 0.01 micron thickness
Salter Digital Scales with beams to 2 ton with accuracy 0.01 gram
Barcode Printed Labels
Mettler Digital Scales 0.01 gram accuracy 5 kg max.

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